

64. V-block Clamp

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the screw is loosened. This type is often used when it is desirable to keep the clamp out of the way of the cutter. Two examples of the use that can be made of cams are shown

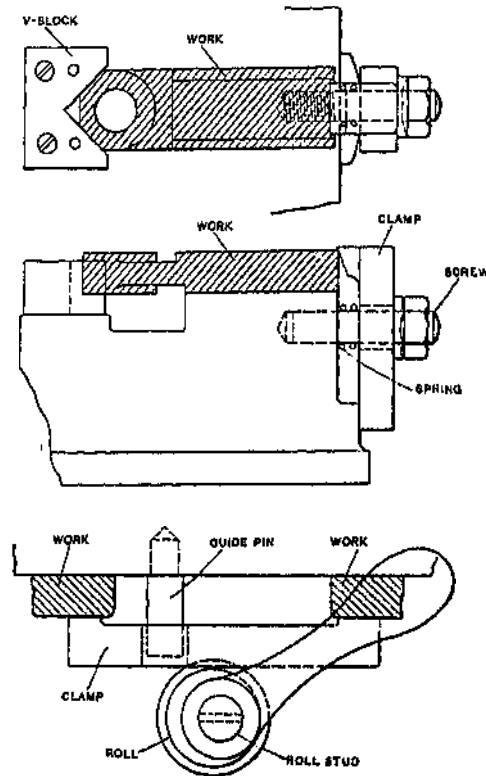


Fig. 65. Cam Clamping Device

in Figs. 65 and 66. The device shown in Fig. 65 is simply an eccentric stud operated by a handle. This device pushes the clamp against the work; a hole is drilled in the clamp to slide